MARBLEIZING EFFECT (Onyx Waterborne products)

This effect utilizes *CARIZZMA* Custom Colors by **R-M**®

Step 1 To perform this technique, you must start with a fully cured R-M Onyx waterborne finish—follow the instructions on the technical data sheet (TDS). Different color combinations can be achieved through color transparencies. In this example, a blue candy was sprayed over a white base.
Choose a color selection and test before application.

    a. Ground coat and Candy codes can be found in the R-M Carizzma Color book or online at www.carizzmacolor.com

    b. Mix a base color from Onyx following the recommendations found in the Onyx Tech Data Sheet.for a frost pearl marble effect

Step 2 Clear coat with Diamont clear and allow the clear to cure.. Sand surface with P800 wet or P600 dry machine

Step 3 Mix 90 parts by weight of HB009 with 10 parts by weight of Candi colors. Take this mixture and mix 100 parts by volume with 60 parts by volume of HB020.. Prepare foil or plastic wrap by wrinkling for creating the effect. Apply one uniform coat of marbleizing base to surface. Place the foil or plastic wrap in the wet basecoat. This should be done in one to two applications with some touch-up to balance the effect. The ground coat color should be visible when complete.

Step 4 Allow base to flash 45 minutes at 70 degrees before clear coating with DCClear. This amount of time allows all of the water to evaporate. More time should be given if base has not completely flashed.

Tips

- Carizzma candy color coat can be sprayed over marbleizing if desired
- Avoid heavy buildup or running
- Large application areas work best with a second person to create the effect with foil or plastic while basecoat is still wet
- Test plastic wrap before using, as some will dissolve when exposed to solvent

BASF Automotive Paints are intended for professional use only. All safety procedures and precautions should be followed. For more information on R-M Automotive Finishes visit www.basfrefinish.com.